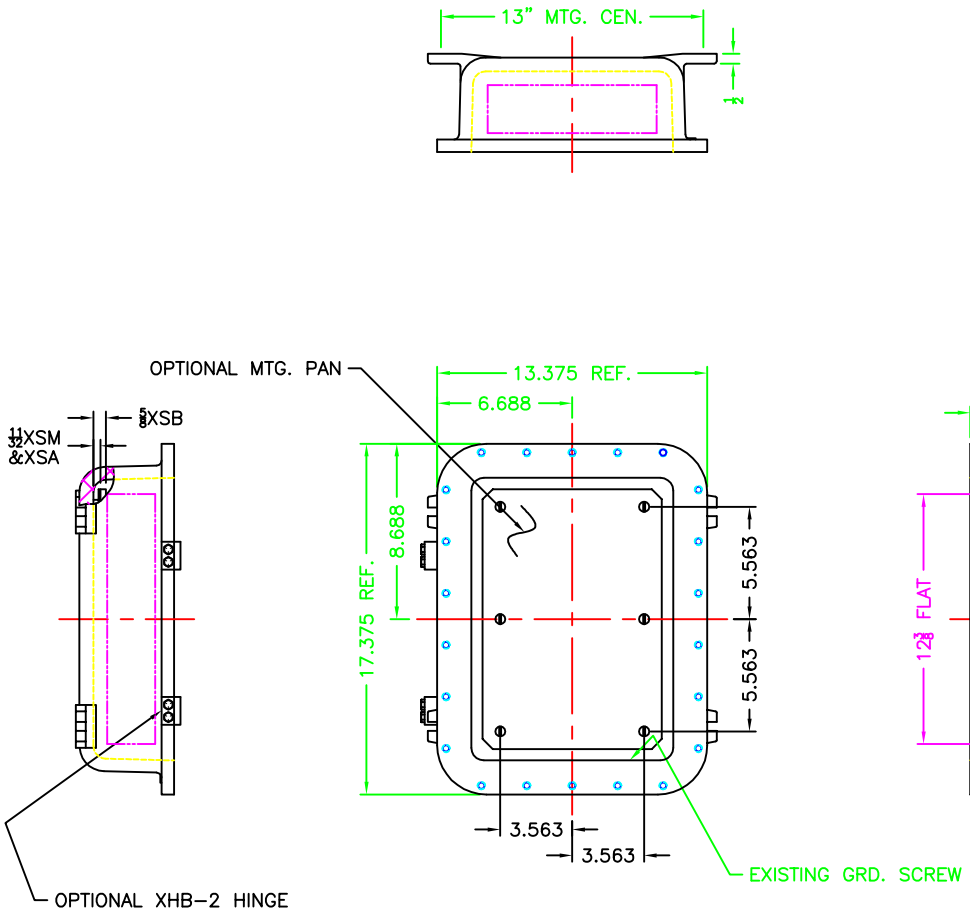
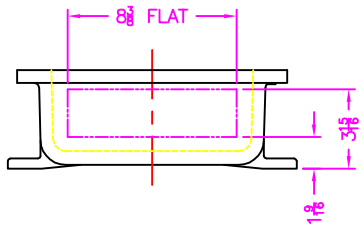
REV	REVISION	BY	ECN	DATE



XCE 1014 COVER



NOTES:

COVER DRILLING ALLOWABLE IN XCE ONLY

1. MINIMUM SPACING FROM CENTER OF OPERATOR TO NEAREST FLAT IS $1\frac{1}{16}$.
2. MINIMUM SPACING BETWEEN $\frac{3}{4}$-14 NPSM OPERATOR CENTERS IS $2\frac{1}{2}$ FOR THIS ENCLOSURE.
3. MAXIMUM NUMBER OF OPERATORS IS 12.
4. DIMENSION FROM CENTER LINES OF COVER FOR OPERATORS.
5. DIMENSION FROM CENTER LINE AND BACK OF MTG. LUG FOR CONDUIT.
6. FOR MTG. ENCLOSURE USE 3/8 BOLT.

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
CAST TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED:
✓ = 1/8" STOCK
FILLET OR CORNER RADII 1/8"
DRAFT 1 1/2°
FRAC ±1/16"
ANGLES ± 1°
MACHINE TOLERANCES ON DIMENSIONS NOT OTHERWISE SPECIFIED:
✓ = 125
.XX ± .03" .XXX ± .010"
FILLET RADII .03"
EDGE BREAK .005"-.015" R. or 45°
ANGLES ± 0°-30'
GAGING FOR THREADED HOLES NOT OTHERWISE SPECIFIED:
NPT E-21-2.8
NPSM E-24-1.0

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MATERIAL
FINISH: TUMBLAST
CAT NO: XCE/XJF 101404

TITLE: MODIFIED XCE/XJF 101404 ENCLOSURE FOR

DRAWN BY	DDH	DATE	11-09-01
ENG APPROVAL		PLOT SCALE	1=5
MFG APPROVAL		DWG SIZE	C
DWG NO		SHT	1OF1
		REV	